



# GT-SERIES

DOUBLE SURFACERS





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### SWIVEL CONTROL PANEL

Easy to access controls on swivel mount. Digital thickness control in Inch or MM (Inch to 3 decimal places for extra precision). Amp meters for each head and feed system.



### VARIABLE FEED SPEED

Easy to access variable speed control allows you to dial in the correct feed rate for your surfacing application.



### SPRING LOADED CONVEYOR

Pressure spikes are in an overlapping layout to minimize gaps to ensure workpiece is held firmly.



### AUTOMATIC LUBRICATOR

Auto oil lubricator provides metered and consistent lubrication to the Spring Feed System. Equipped with a manual lubricator to all elevation slideways.



### CONVENIENT INFEEED ADJUSTMENT

External handwheel directly next to the height scale provides quick and easy adjustment to the infeed bed.



### FAST KNIFE CHANGE

Bottom head slides quickly out of the machine for fast knife change/rotation. Our 30mm wide knives provide a premium finish and require less time to change.

## FEATURES

- Heavy duty cast-iron machine body and table
- Hard Chrome plated bed surface for long wear life
- Digital electronic thickness adjustment in Inches and MM. Inch is to 3-decimal places
- Cutterheads are spiral insert type with two sided knives
- Spring loaded pin conveyor feed system
- 3 Bottom Outfeed Bed Rolls to improve feeding of difficult materials
- Rubber outfeed top roller to prevent against marking
- Chipbreaker and top feed roller in to top head is sectional
- Over thickness safety shut-off bar across infeed
- Ammeter for each motor on control panel to monitor motor load
- Star-Delta soft start

## SPECIFICATIONS

	GT400BRD	GT635ARD
Max. working width	16"	25"
Max. working thickness	6.7"	8"
Min. workpiece length	10"	12.2"
Bottom head	10 HP	20 HP TEFC
Top head	15 HP	25 HP TEFC
Feed motor	2 HP	5 HP
Table elevation motor	½ HP	½ HP
Cutterhead speed	5400 RPM	5400 RPM
Feed speed (variable)	23-65 FPM	23-65 FPM
Dust collection	2 @ 5" diameter	2 @ 6" diameter
Dust CFM required	1100 CFM	1600 CFM
Machine dimensions (LxWxH)	86.6" x 35.43" x 66.93"	105" x 45.1" x 67.7"
Net weight	4180 lbs	6600 lbs.