



# P24HV

24" PLANER WITH SPIRAL CUTTERHEAD



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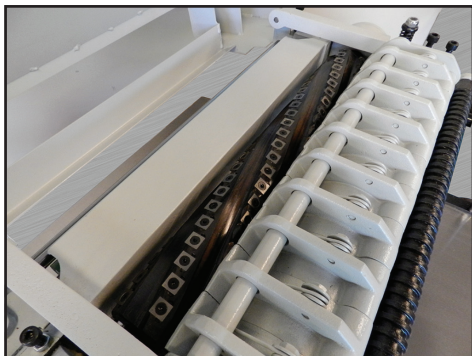


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## 24" PLANER WITH SPIRAL CUTTERHEAD



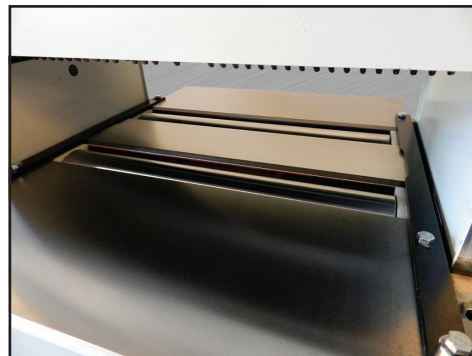
### SPIRAL INSERT KNIFE CUTTERHEAD

The spiral insert knife cutterhead provides a smooth finish with a quiet cutting operation. 4-sided solid carbide insert knives can be easily rotated for a new sharp cutting surface.



### SECTIONAL FEED & SAFETY SYSTEM

Equipped with sectional kickback fingers, sectional spring loaded serrated pressure rollers, and sectional pressure shoes for the most positive and safe feeding operations. The outfeed roller is coated with urethane for a mark free planed surface.



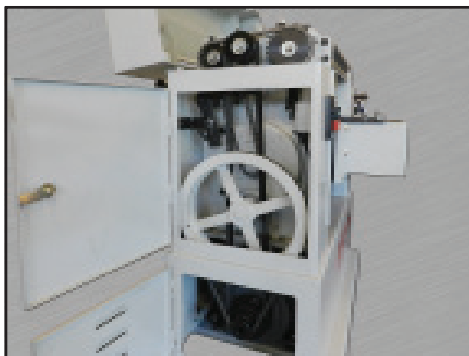
### IDLE BED ROLLS

Equipped with adjustable idle bed rollers which can be raised and lowered to facilitate in feeding difficult material. The rollers are directly opposed from the top driven feed rollers. The table surface is ground and polished to provide minimal friction.



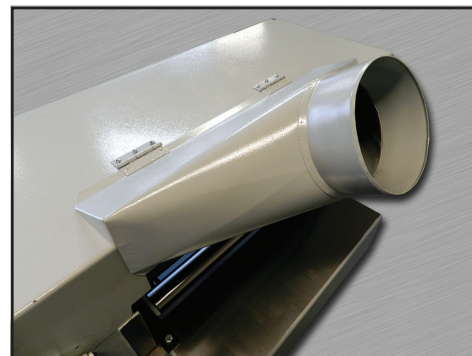
### TABLE & BED ROLL ADJUSTMENT

The idle bed rolls are conveniently adjusted from the front of the table. The eccentric cam allows you to raise and lower the bed rollers for optimum feeding results. A side handwheel adjusts the machine bed. The height is displayed by a ruler and indicator.



### FEED MECHANISM & MACHINE FRAME

Equipped with two feed speeds which are easily accessed through the side doors. A powerful chain feed system provide superior feeding results. The machine frame/table is mostly cast iron, with a heavy duty welded steel body.



### DUST HOOD

An efficient 6" dust port removes wood chips to provide a clean working surface with superior finish results. The lid of the machine is lifted for changing knives and the dust port is hinged to it does not have to be removed during this process.

## FEATURES

- Serrated sectional infeed roll
- Sectional chipbreakers
- Spiral Insert Knife Cutterhead with replaceable carbide insert knives for long life and smooth cutting action (14mmx14mmx2mm) (160 pcs.)
- Polyurethane outfeed roll
- Double bed rolls with convenient height adjustment from the front of the table
- Manual table adjustment with linear scale for thickness measurement.
- (2) feed speeds
- CSA/UL – Approved Magnetic Starter

## SPECIFICATIONS

Max. width	24"
Max. thickness	8"
Feed speed	20 & 30 FPM
Main motor	7 1/2 HP
Cutterhead diameter	3-3/16"
Max. cutting depth`	5/16"
Min. length	8"
Table rise & fall	Manual
Dust port	(1) 6"
Electrics	230 volt, three phase = 22 Full Load Amps
Net weight	950 lbs.
Shipping weight	1150 lbs.
Machine dimensions (LxWxH)	48" x 36" x 50"
Shipping dimensions (LxWxH)	49" x 31" x 45"