

# **EdgeTech II**

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## **SAFETY RULES AND OPERATING INSTRUCTIONS**

### **SAFETY RULES :**

- Read, understand, and follow the safety and operating instructions listed herein.**
- Follow table saw manufactures safety rules for safe operation, keeping all machine guards in place.**
- Do not use on saws that exceed 4500 rpm.**
- Wear safety glasses and dust mask at all times.**
- Do not take too large a cut or force material through sander too rapidly.**

### **OPERATING INSTRUCTIONS :**

- 1) Apply abrasive Disc to beveled side of the EdgeTech II using the 3" raised hub to help apply Disc. Squeeze abrasive disc in place, making sure a good bond is achieved over the entire surface.**
- 2) Install the EdgeTech II disc on your table saw with the beveled face toward saw fence.**
- 3) Rotate saw arbor 2 degrees so that beveled face is at a 90 degree angle to saw table. Raise disc to maximum height and check, using a small accurate square. Reset disc to working height.**

**NOTE: On table saws that rotate blade toward fence (i.e. Rockwell Unisaw) rotate saw to a positive 2 degree position.**

**On table saws that rotate blade away from saw fence (i.e. Powermatic) rotate saw to a negative 2 degree position.**

**Resetting of saw stop may be necessary to achieve this, but is helpful because it maintains the standard blade and saw fence relationship.**

- 4) Set saw fence so that the first pass removes between 1/64" to 1/32" of material. Check operation with sample piece before proceeding.**