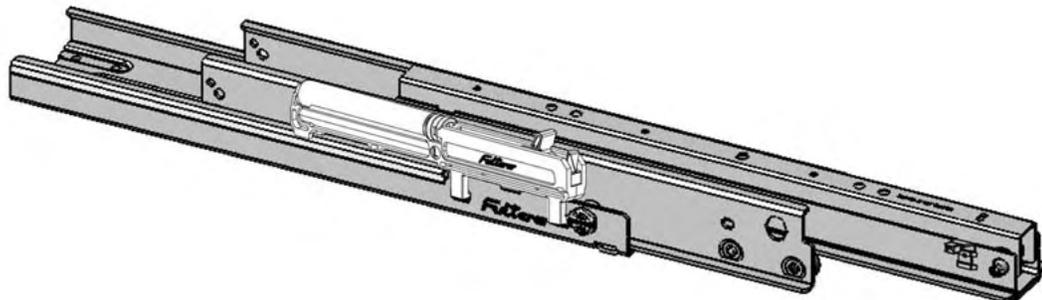
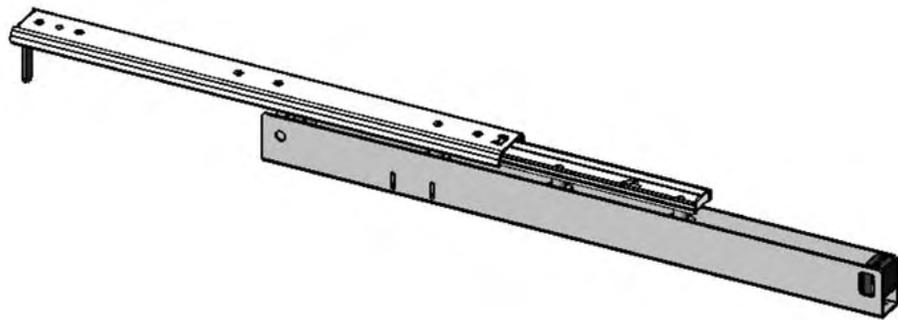


### **FR771 Progressive-Action Full Extension, Bottom Mount 250 lbs. Capacity, with Matching Top Guide**

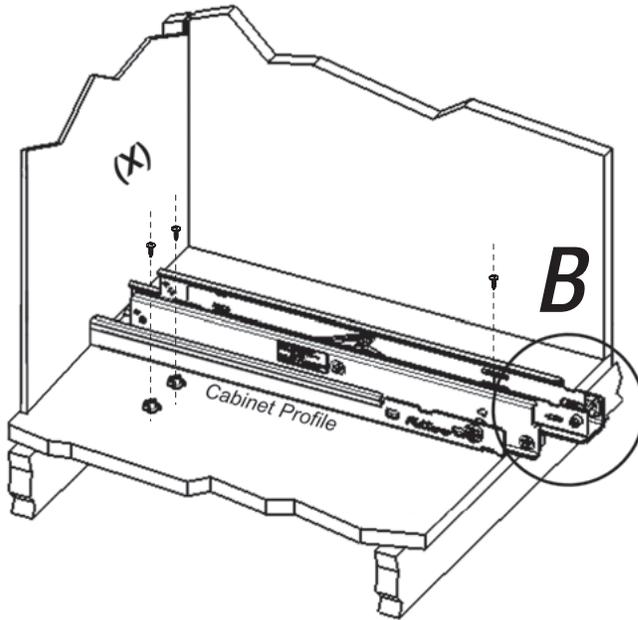
*(US Patent No. 6,199,966)*



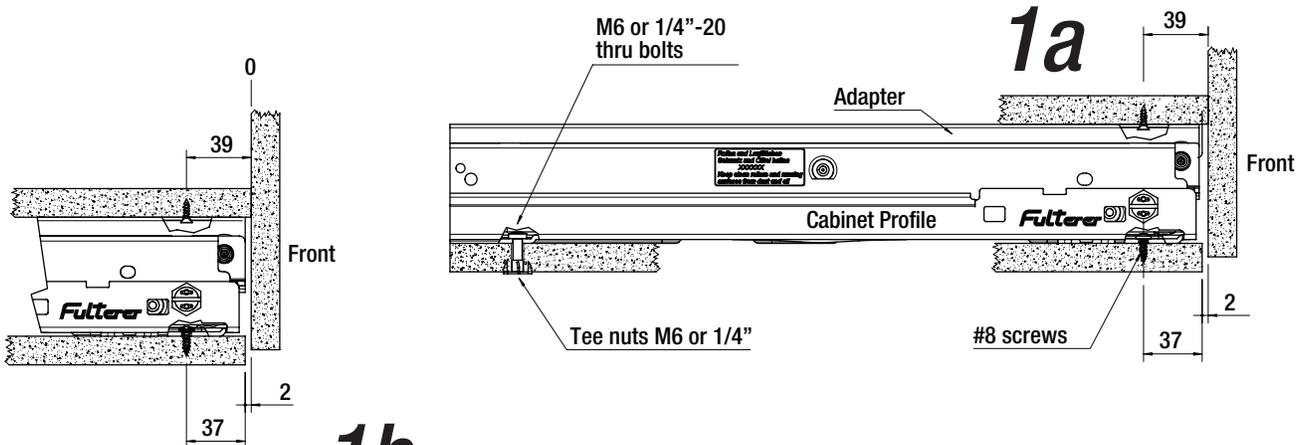
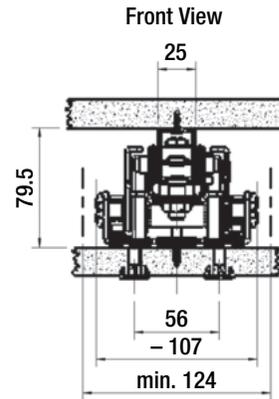
### Mounting

+ FR777 Progressive-Action Pantry-Pullout Cabinet Profile mounts in cabinet as per drawing 1, 1a and according to the hole locations 1b.

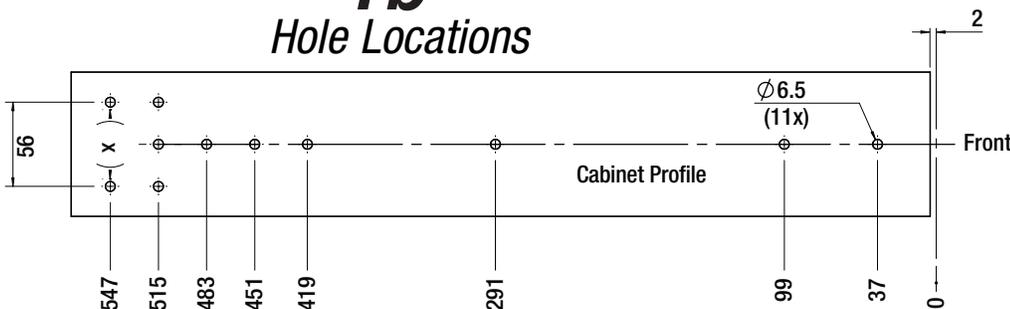
**Important:** Due to the high weight capacity and leverage created when fully loaded, we highly recommend to thru-bolt the cabinet profile at the last two holes (X) M6 thru bolts (DIN 931 or 7985A) and tee nuts are used. (or 1/4"-20 machine screws with T-nuts.) It is also essential that the cabinet is securely mounted to the wall (not only to the sheetrock, but to the stud frame work of the wall to prevent tipping over.)



1



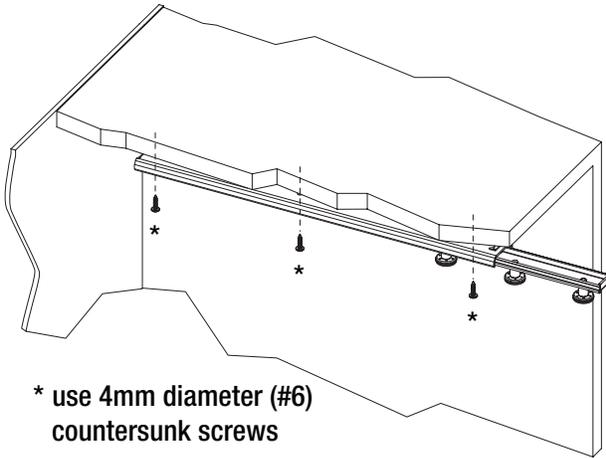
### 1b Hole Locations



## Mounting

+ The Top Guide mounts as per drawing 2, 2a and according to hole locations.

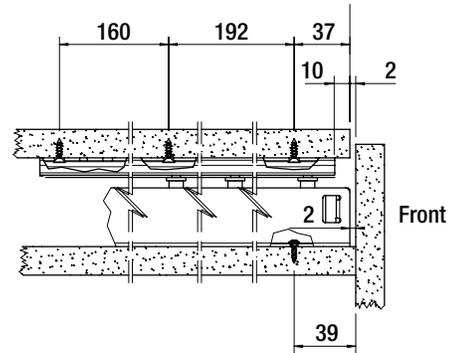
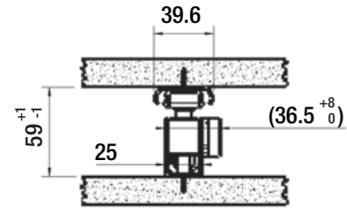
+ The U-Profile of the Top Guide mounts as per drawing 3, 2a and according to the hole locations.



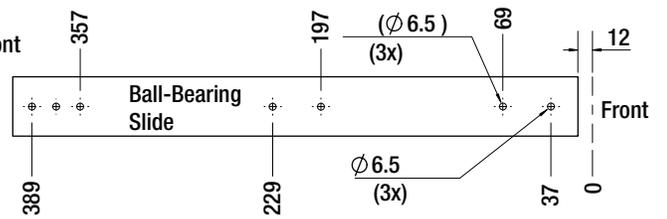
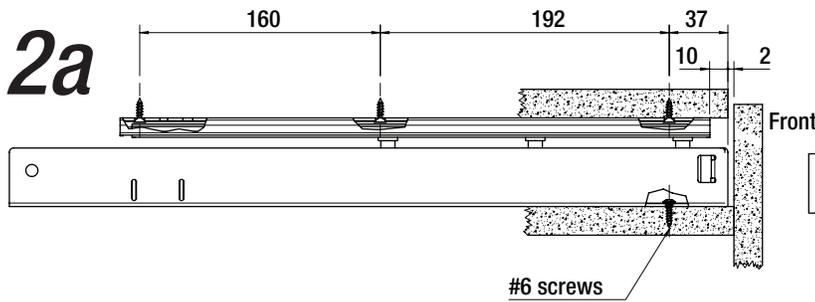
\* use 4mm diameter (#6) countersunk screws

# 2

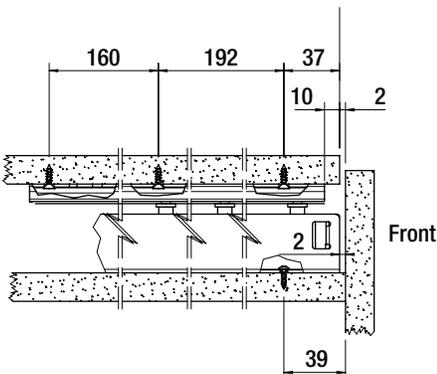
Front View



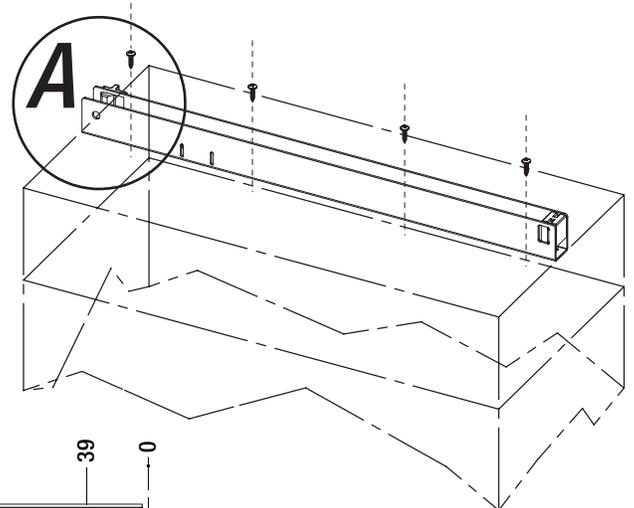
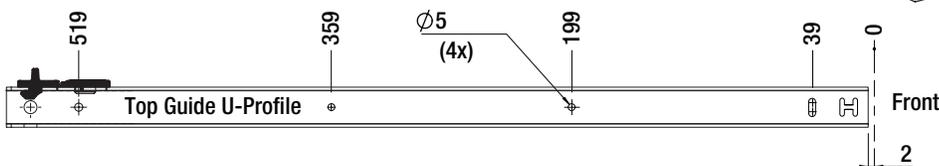
# 2a



# 3



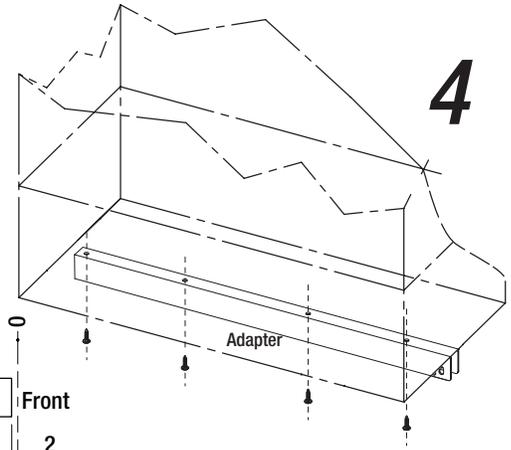
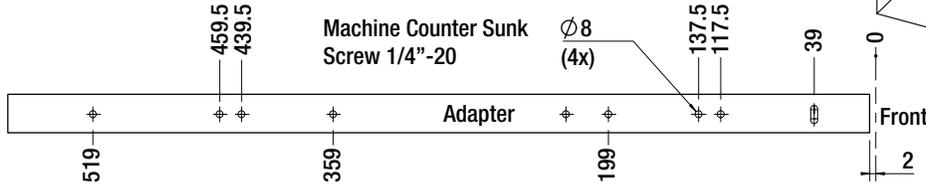
## Hole Locations



## Mounting

+ The Adapter mounts as per drawing 4, 1a and according to the **hole locations**.

## Hole Locations



## Mounting

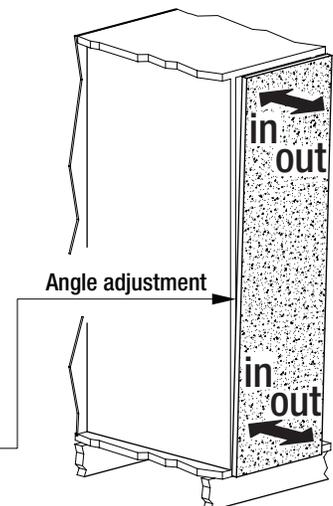
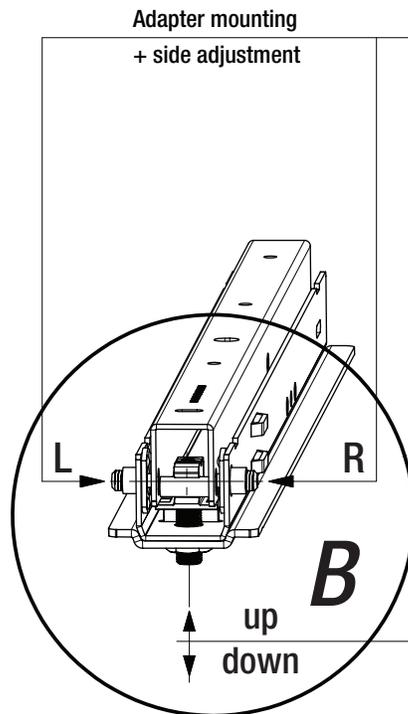
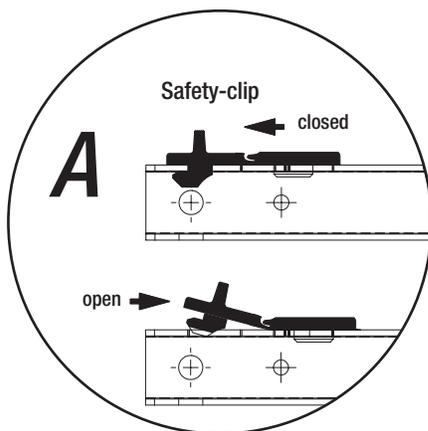
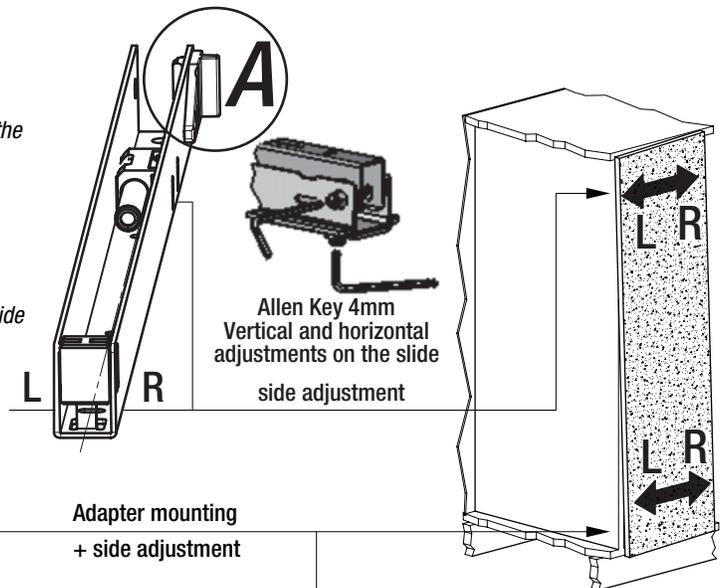
- + The following adjustments should already be pre-adjusted:  
Please check before inserting slide-out unit that the safety-clip on the U-profile of the Top Guide is open (Illustration A) and the angle-adjustment is all the way down (Illustration B).
- + Insert the slide-out unit all the way to the end stop.
- + Close safety-clip on the U-profile of the Top Guide (Illustration A).
- + Tighten the Allen Head set screws at the same time adjusting the side to side position (Illustration B).
- + Adjust the angle position on the FR771 as per (Illustration B).

## Important:

+ Do not lubricate any part of the slide at any time!

## Options

+ Easy-close damping-system **Order Number 000003401** consisting of (6200510, 8300015, 6200516, 8300001)

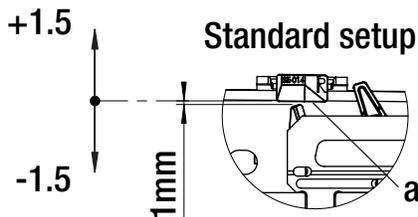
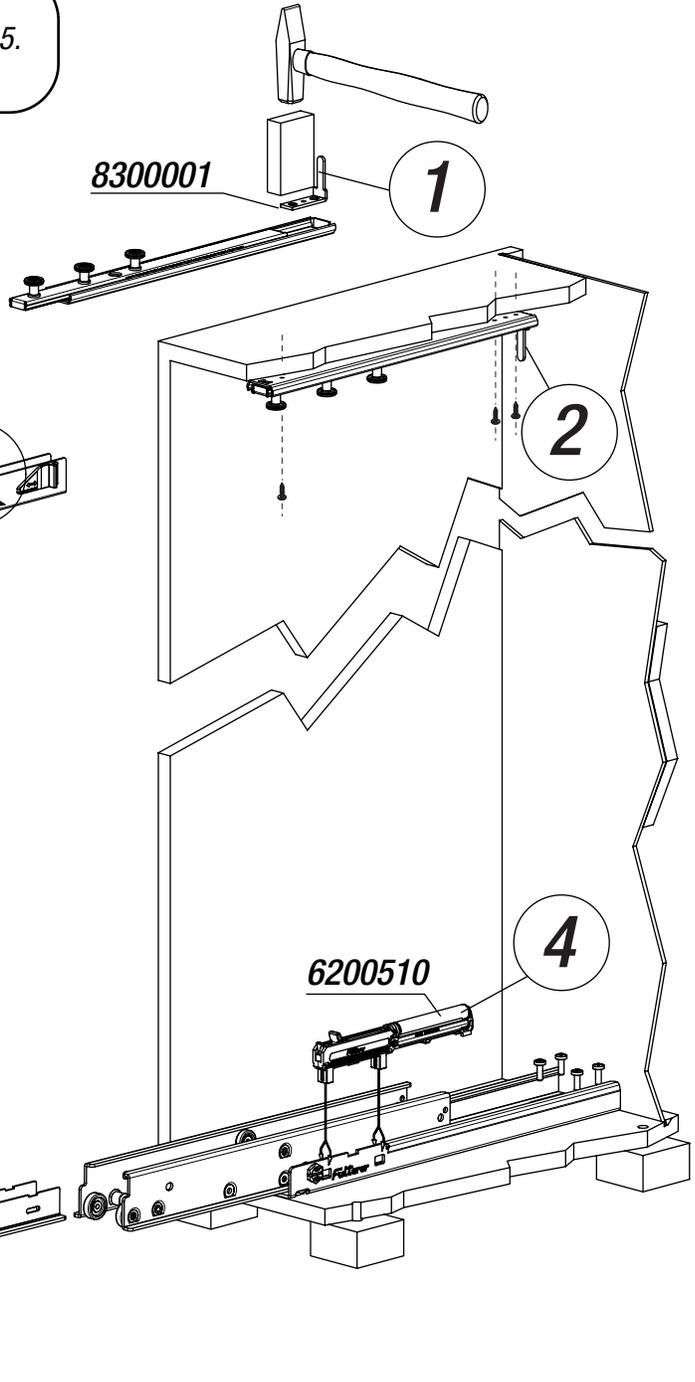
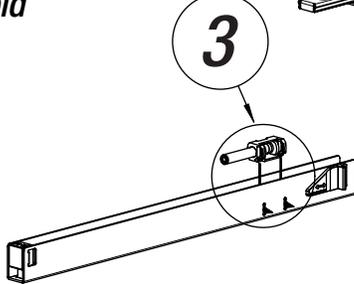
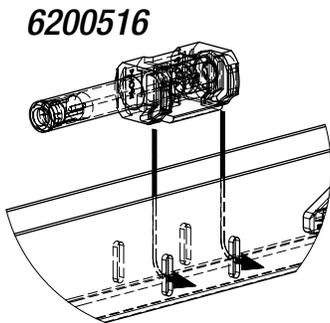


<http://www.fulterer.com>  
<http://www.fultererusa.com>

Assemble parts as illustrated 1, 2, 3, 4, 5.

**Caution:**  
 Clip springs on the right side

Clip into place with piston in closed position only, to avoid bending the piston



Standard setup

adjust from underneath with 4mm Allen Key

Adjustment range up / down  $\pm 1.5\text{mm}$

