



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Heavy Duty 20 Spray Adhesive, clear

Product Identification Numbers

62-4915-4920-0 62-4915-4921-8 62-4915-4925-9 62-4915-4930-9

1.2. Recommended use and restrictions on use

Intended Use

Adhesive aerosol

Specific Use

Industrial Use

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Industrial Adhesives and Tapes Division
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: (519) 451-2500, Ext. 2222; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Flammable Aerosol: Category 1.

Gas Under Pressure: Liquefied gas.

Serious Eye Damage/Irritation: Category 2B.

Reproductive Toxicity: Category 2.

Simple Asphyxiant.

Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (single exposure): Category 3.
Specific Target Organ Toxicity (repeated exposure): Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Flame | Gas cylinder | Exclamation mark | Health Hazard |

Pictograms



Hazard statements

Extremely flammable aerosol. Contains gas under pressure; may explode if heated.
Causes eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May displace oxygen and cause rapid suffocation.
Causes damage to organs: cardiovascular system |

Causes damage to organs through prolonged or repeated exposure: nervous system |

Precautionary statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wear protective gloves. Do not eat, drink or smoke when using this product. Wash exposed skin thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Specific treatment (see Notes to Physician on this label).

Storage:

Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Dimethyl ether	115-10-6	15 - 40 Trade Secret *	Methane, oxybis-
Methyl acetate	79-20-9	15 - 40 Trade Secret *	Acetic acid, methyl ester
Hexane	110-54-3	10 - 30 Trade Secret *	Hexane
Non-hazardous components	Trade Secret	20 - 30	Not Applicable
Isobutane	75-28-5	5 - 10 Trade Secret *	Propane, 2-methyl-
Propane	74-98-6	5 - 10 Trade Secret *	Propane

Non-hazardous components is a non-hazardous Trade Secret material according to WHMIS criteria.

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. Get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a carbon dioxide or dry chemical extinguisher to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Toxic Vapor, Gas, Particulate

Condition

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Hexane	110-54-3	ACGIH	TWA:50 ppm	SKIN
Dimethyl ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Propane	74-98-6	ACGIH	Limit value not established:	simple asphyxiant
Isobutane	75-28-5	ACGIH	STEL:1000 ppm	
Methyl acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece supplied-air respirator

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Liquid
Specific Physical Form:	Aerosol
Appearance/Odour	Clear, Mild Solvent Odour
Odour threshold	No Data Available
pH	No Data Available
Melting point/Freezing point	No Data Available
Boiling point	[Details:Aerosol]Not Applicable
Flash Point	-93.9 °C [Details:Propellant]
Evaporation rate	1.9 [Ref Std:ETHER=1]
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapour Pressure	No Data Available
Vapour Density	2.97 [Ref Std:AIR=1]
Density	0.75 g/ml
Relative density	0.73 - 0.77 [Ref Std:WATER=1]
Water solubility	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available

Autoignition temperature	No Data Available
Decomposition temperature	Not Applicable
Viscosity	Not Applicable
Molecular weight	No Data Available
Volatile Organic Compounds	<=378 g/l [Test Method:calculated SCAQMD rule 443.1] [Details:Material VOC]
Volatile Organic Compounds	<=51.8 % [Test Method:calculated per CARB title 2]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

3M™ Heavy Duty 20 Spray Adhesive, clear**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea. May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause:

Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Prolonged or repeated exposure may cause target organ effects:

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Methyl acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Methyl acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l
Methyl acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
Hexane	Inhalation-Vapor (4 hours)	Rat	LC50 170 mg/l
Hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Dimethyl ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Isobutane	Inhalation-Gas (4 hours)	Rat	LC50 276,000 ppm
Propane	Inhalation-Gas (4 hours)	Rat	LC50 > 200,000 ppm
Non-hazardous components	Dermal	Not available	LD50 > 2,000 mg/kg
Non-hazardous components	Ingestion	Not available	LD50 > 2,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
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Methyl acetate	Rabbit	No significant irritation
Hexane	Human and animal	Mild irritant
Isobutane	Professional judgement	No significant irritation
Propane	Rabbit	Minimal irritation
Non-hazardous components	Professional judgement	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl acetate	Rabbit	Moderate irritant
Hexane	Rabbit	Mild irritant
Isobutane	Professional judgement	No significant irritation
Propane	Rabbit	Mild irritant
Non-hazardous components	Professional judgement	No significant irritation

Skin Sensitization

Name	Species	Value
Methyl acetate	Human	Not classified
Hexane	Human	Not classified
Non-hazardous components		Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Methyl acetate	In Vitro	Not mutagenic
Methyl acetate	In vivo	Not mutagenic
Hexane	In Vitro	Not mutagenic
Hexane	In vivo	Not mutagenic
Dimethyl ether	In Vitro	Not mutagenic
Dimethyl ether	In vivo	Not mutagenic
Isobutane	In Vitro	Not mutagenic
Propane	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Hexane	Dermal	Mouse	Not carcinogenic
Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Dimethyl ether	Inhalation	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure
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					Duration
Hexane	Ingestion	Not classified for development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
Hexane	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during gestation
Hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Dimethyl ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl acetate	Inhalation	blindness	Not classified		NOAEL Not available	
Methyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
Hexane	Inhalation	respiratory system	Not classified	Rat	NOAEL 24.6 mg/l	8 hours
Dimethyl ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Isobutane	Inhalation	cardiac sensitization	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
Propane	Inhalation	cardiac sensitization	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Methyl acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl acetate	Inhalation	endocrine system hematopoietic system liver immune system	Not classified	Rat	NOAEL 6.1 mg/l	28 days

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		kidney and/or bladder				
Hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
Hexane	Inhalation	liver	Not classified	Rat	NOAEL Not available	6 months
Hexane	Inhalation	kidney and/or bladder	Not classified	Rat	LOAEL 1.76 mg/l	6 months
Hexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 35.2 mg/l	13 weeks
Hexane	Inhalation	auditory system immune system eyes	Not classified	Human	NOAEL Not available	occupational exposure
Hexane	Inhalation	heart skin endocrine system	Not classified	Rat	NOAEL 1.76 mg/l	6 months
Hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
Hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or bladder	Not classified	Rat	NOAEL Not available	13 weeks
Dimethyl ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Isobutane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4,500 ppm	13 weeks

Aspiration Hazard

Name	Value
Hexane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Global inventory status**

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 Flammability: 4 Instability: 0 Special Hazards: None
Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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