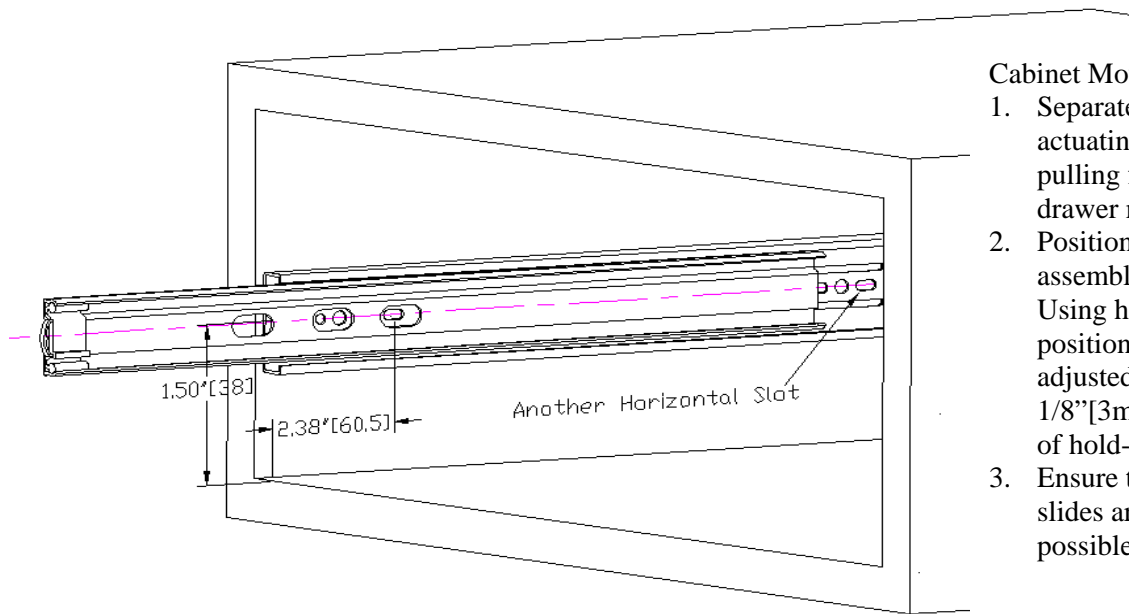




## Installation of Model ESR4513/ESR-3813 Slide

Dimensions shown are for overlay drawer front applications in conventional frameless cabinets. For inset drawers, shift the cabinet member inward by the amount of the drawer front, plus 1/8" Before mounting, ensure that drawer is at least 1.06" narrower than cabinet opening. Drawers wider than this will tend to bind when moving [slides in compressed condition]

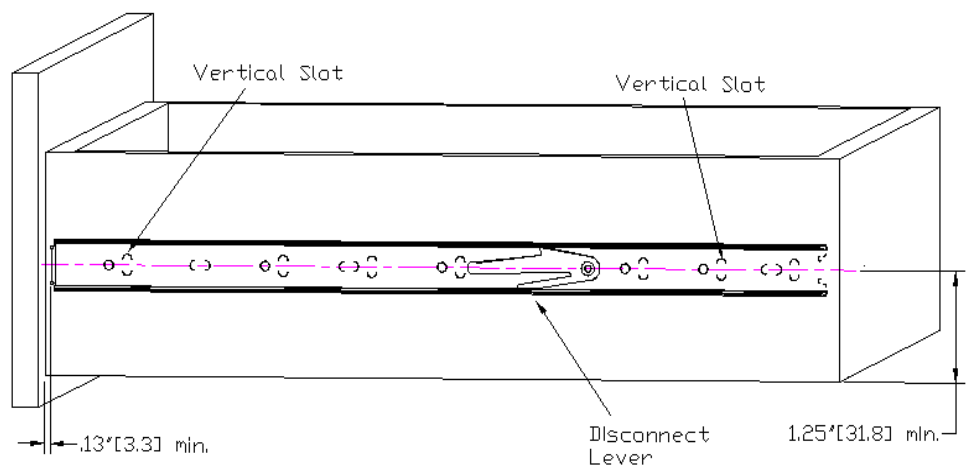


### Cabinet Mounting:

1. Separate slide members by actuating disconnect latch and pulling firmly outward on drawer member
2. Position cabinet member assembly as shown in Figure 1. Using horizontal slots, closed position of drawer can be adjusted to achieve proper 1/8" [3mm] reveal and action of hold-in detent.
3. Ensure that right and left side slides are aligned as parallel as possible for best movement.

### Drawer Mounting:

4. Attach drawer members to drawer sides as shown on Figure 2. Using vertical slots, drawers can be leveled and gap between drawers adjusted before fixing. Select a rear vertical slot that is visible through access hole in intermediate member when extended.
5. Once closed position is fully adjusted, secure with at least 2 screws in round holes of drawer member and cabinet member.
6. Cycle the drawer open and closed a few times and pry cabinet member away from cabinet wall just enough to eliminate any lateral load on the slides. If this is done properly, and the slides are parallel, drawers should move with very little effort.



## SUGATSUNE AMERICA, INC.

18101 Savarona Way, Carson, CA 90746  
 (310)329-6373 / (800)562-5267 Fax: (310)329-0819  
 www.sugatsune.com