



## Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 5

TECHNOMELT DORUS HKP 25 known as Dorus HKP 25 natur

sds no. : 100498  
V002.2  
Revision: 10.10.2011  
printing date: 07.03.2014

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

**Product identifier:**

TECHNOMELT DORUS HKP 25 known as Dorus HKP 25 natur

**Relevant identified uses of the substance or mixture and uses advised against:**

Intended use:  
woodworking adhesive

**Details of the supplier of the safety data sheet:**

Henkel AG & Co. KGaA  
Henkelstr. 67  
40589 Düsseldorf

Germany

Phone: +49 (049) 211 797 0  
Fax-no.: +49 (049) 211 798 4008

ua-productsafety.uk@uk.henkel.com

**Emergency Telephone Number:**

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

**Classification of the substance or mixture:**

**Classification (CLP):**

No data available.

**Classification (DPD):**

No classification required.

**Label elements (CLP):**

No data available.

**Label elements (DPD):**

The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EC" as issued in the last version.

### SECTION 3: Composition/information on ingredients

**General chemical description:**

Composition

**Base substances of preparation:**

Ethylene-vinyl acetate copolymer

Resin

Mineral fillers

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

No data available.

**Declaration of ingredients according to DPD (EC) No 1999/45:**

Contains no dangerous substances exceeding the limits of the EU-Regulation

### SECTION 4: First aid measures

**Description of first aid measures:**

**Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

**Eye contact:**

After contact with the hot melt: cool with water, seek medical attention.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**Most important symptoms and effects, both acute and delayed:**

No data available.

**Indication of any immediate medical attention and special treatment needed:**

See section: Description of first aid measures

### SECTION 5: Firefighting measures

**Extinguishing media:**

**Suitable extinguishing media:**

All common extinguishing agents are suitable.

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**Special hazards arising from the substance or mixture:**

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

Acetic acid

**Advice for firefighters:**

Wear protective equipment.

Wear self-contained breathing apparatus.

### SECTION 6: Accidental release measures

**Personal precautions, protective equipment and emergency procedures:**

Wear protective equipment.

**Environmental precautions:**

Do not empty into drains / surface water / ground water.

**Methods and material for containment and cleaning up:**

Allow to solidify.  
Remove mechanically.  
Dispose of contaminated material as waste according to Chapter 13.

**Reference to other sections:**

See advice in chapter 8

**SECTION 7: Handling and storage**

**Precautions for safe handling:**

Hygiene measures:

Do not eat, drink or smoke while working.  
Wash hands before work breaks and after finishing work.

**Conditions for safe storage, including any incompatibilities:**

Store in sealed original container protected against moisture and light.  
Ensure good ventilation/extraction.  
Keep away from heat and direct sunlight.

**Specific end use(s):**

woodworking adhesive

**SECTION 8: Exposure controls/personal protection**

**Control parameters:**

None

**Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Suitable breathing mask when there is inadequate ventilation.

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:

Protective goggles

Skin protection:

Wear protective equipment.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to the regulation no. 819 of 19 August 1994.

**SECTION 9: Physical and chemical properties**

**Information on basic physical and chemical properties:**

Appearance	cartridges solid
Odor	light beige characteristic
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	No flash point up to 200 °C

Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,3 g/cm <sup>3</sup>
(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Viscosity	40.000 - 80.000 mPa.s
(Brookfield; 200 °C (392 °F); speed of rotation: 10 min-1; Spindle No: 29)	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	Insoluble
(20 °C (68 °F); Solvent: Water)	
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	The product is not explosive.
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

**Other information:**

Softening point/range 95 - 120 °C (203 - 248 °F)

**SECTION 10: Stability and reactivity****Reactivity:**

None if used for intended purpose.

**Chemical stability:**

Stable under recommended storage conditions.

**Possibility of hazardous reactions:**

See section reactivity

**Conditions to avoid:**

None if used for intended purpose.

**Incompatible materials:**

None if used properly.

**Hazardous decomposition products:**

At higher temperatures acetic acid may be released.

**SECTION 11: Toxicological information****General toxicological information:**

To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

**SECTION 12: Ecological information****General ecological information:**

Do not empty into drains, soil or bodies of water.

**SECTION 13: Disposal considerations****Waste treatment methods:**

Product disposal:

The valid EEC waste code numbers are not product-related but are largely source-related. These can be requested from the manufacturer.

In consultation with the responsible local authority, must be subjected to special treatment.

**SECTION 14: Transport information**

**General information:**

Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.

**SECTION 15: Regulatory information**

**Safety, health and environmental regulations/legislation specific for the substance or mixture:**

VOC content	0,00 %
(VOCV 814.018 VOC regulation CH)	

**SECTION 16: Other information**

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.